



Johnson Matthey

Silbraz Flux Paste

Johnson Matthey

Chemwatch Hazard Alert Code: 3

Chemwatch: 1901814

Version No: 7.1.1.1

Safety Data Sheet according to WHS and ADG requirements

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L.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| | |
|-------------------------------|---|
| Product name | Silbraz Flux Paste |
| Synonyms | Easyflo flux paste, Easyflo flux type S paste, Tenacity No 4A Fluxpaste, Tenacity 6 Fluxpaste, Agrotect Fluxpaste |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|---------------|
| Relevant identified uses | Brazing flux. |
|--------------------------|---------------|

Details of the supplier of the safety data sheet

| | |
|-------------------------|---------------------------------------|
| Registered company name | Johnson Matthey |
| Address | 64 Lillee Crescent vic 3043 Australia |
| Telephone | 1800009580 |
| Fax | 1800068335 |
| Website | www.matthey.com.au |
| Email | Not Available |

Emergency telephone number

| | |
|-----------------------------------|------------------|
| Association / Organisation | Poisons helpline |
| Emergency telephone numbers | 131126 |
| Other emergency telephone numbers | Not Available |

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

| | Min | Max | |
|--------------|-----|-----|--|
| Flammability | 0 | | |
| Toxicity | 2 | | |
| Body Contact | 2 | | |
| Reactivity | 0 | | |
| Chronic | 3 | | |

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

| | |
|--------------------|---|
| Poisons Schedule | S5 |
| Classification [1] | Acute Toxicity (Oral) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Reproductive Toxicity Category 1B, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation) |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|----------------------------|
| Hazard pictogram(s) | |
| SIGNAL WORD | DANGER |
| Hazard statement(s) | H302 Harmful if swallowed. |

Continued...

| | |
|------|---|
| H332 | Harmful if inhaled. |
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H360 | May damage fertility or the unborn child. |
| H335 | May cause respiratory irritation. |

Precautionary statement(s) Prevention

| | |
|------|---|
| P201 | Obtain special instructions before use. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P281 | Use personal protective equipment as required. |
| P261 | Avoid breathing mist/vapours/spray. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P308+P313 | IF exposed or concerned: Get medical advice/attention. |
| P362 | Take off contaminated clothing and wash before reuse. |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P337+P313 | If eye irritation persists: Get medical advice/attention. |

Precautionary statement(s) Storage

| | |
|-----------|--|
| P405 | Store locked up. |
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |

Precautionary statement(s) Disposal

| | |
|------|---|
| P501 | Dispose of contents/container in accordance with local regulations. |
|------|---|

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|---------------|-----------|--|
| 1332-77-0 | 30-60 | <u>potassium tetraborate</u> |
| 7789-29-9 | <30 | <u>potassium bifluoride</u> |
| 10043-35-3 | <30 | <u>boric acid</u> |
| 108-93-0 | <1 | <u>cyclohexanol</u> |
| | | Tenacity 6 may contain, |
| Not Available | <1 | <u>boron, elemental</u> |
| | balance | Ingredients determined not to be hazardous |

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

| | |
|---------------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. |
| Ingestion | <ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor. ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed</p> |

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otherwise:

- ▶ **INDUCE** vomiting with fingers down the back of the throat, **ONLY IF CONSCIOUS**. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

For acute or repeated short term exposures to boron and its compounds:

- ▶ Nausea, vomiting, diarrhoea and epigastric pain, haematemesis and blue-green discolouration of both faeces and vomitus characterise adult boron intoxication.
- ▶ Access and correct any abnormalities found in airway and circulation.
- ▶ A tidal volume of 10-15 mg/kg should be maintained.
- ▶ Emesis should be induced unless the patient is in coma, is experiencing seizures or has lost the gag reflex. If any of these are present, gastric lavage should be performed with a large-bore tube after endotracheal intubation or in the presence of continuous respiratory action.
- ▶ Activated charcoal is probably not of value though its use might be indicated following gastric evacuation. Catharsis might be useful to eliminate any borates remaining in the gastro-intestinal tract (magnesium sulfate: adults, 30 gms: children 250 mg/kg).
- ▶ Peritoneal dialysis and haemodialysis remove some borates.

[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to fluorides:

- ▶ Fluoride absorption from gastro-intestinal tract may be retarded by calcium salts, milk or antacids.
- ▶ Fluoride particulates or fume may be absorbed through the respiratory tract with 20-30% deposited at alveolar level.
- ▶ Peak serum levels are reached 30 mins. post-exposure; 50% appears in the urine within 24 hours.
- ▶ For acute poisoning (endotracheal intubation if inadequate tidal volume), monitor breathing and evaluate/monitor blood pressure and pulse frequently since shock may supervene with little warning. Monitor ECG immediately; watch for arrhythmias and evidence of Q-T prolongation or T-wave changes. Maintain monitor. Treat shock vigorously with isotonic saline (in 5% glucose) to restore blood volume and enhance renal excretion.
- ▶ Where evidence of hypocalcaemic or normocalcaemic tetany exists, calcium gluconate (10 ml of a 10% solution) is injected to avoid tachycardia.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

| Determinant | Index | Sampling Time | Comments |
|--------------------|--------------------|----------------|----------|
| Fluorides in urine | 3 mg/gm creatinine | Prior to shift | B, NS |
| | 10mg/gm creatinine | End of shift | B, NS |

B: Background levels occur in specimens collected from subjects **NOT** exposed

NS: Non-specific determinant; also observed after exposure to other exposures.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|-------------|
| Fire Incompatibility | None known. |
|-----------------------------|-------------|

Advice for firefighters

| | |
|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. Decomposition may produce toxic fumes of: hydrogen fluoride May emit poisonous fumes. May emit corrosive fumes. |
| HAZCHEM | Not Applicable |

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|---|
| Minor Spills | <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes. ▶ Wear impervious gloves and safety goggles. ▶ Trowel up/scrape up. |
| Major Spills | <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. |

Continued...

- ▶ Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

| | |
|--------------------------|--|
| Safe handling | <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. |

Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. |
| Storage incompatibility | ▶ Reacts with acids producing flammable / explosive hydrogen (H2) gas |

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|--------------|---------------|--------------------------------|---------------|---------------|---------------|
| Australia Exposure Standards | cyclohexanol | Cyclohexanol | 206 mg/m ³ / 50 ppm | Not Available | Not Available | Not Available |

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | TEEL-2 | TEEL-3 |
|----------------------|-------------------------|----------------------|-----------------------|-------------------------|
| potassium bifluoride | Potassium acid fluoride | 15 mg/m ³ | 170 mg/m ³ | 1,000 mg/m ³ |
| boric acid | Boric acid | 6 mg/m ³ | 23 mg/m ³ | 830 mg/m ³ |
| cyclohexanol | Cyclohexanol | 150 ppm | 580 ppm | 3,500 ppm |

| Ingredient | Original IDLH | Revised IDLH |
|-----------------------|---------------|---------------|
| potassium tetraborate | Not Available | Not Available |
| potassium bifluoride | Not Available | Not Available |
| boric acid | Not Available | Not Available |
| cyclohexanol | 400 ppm | Not Available |
| boron, elemental | Not Available | Not Available |

MATERIAL DATA

For inorganic borates and tetraborates:

No data are currently available to establish a causal link between inhalation exposures to sodium tetraborates and chronic respiratory and/or systemic effects.

An occupationally important toxic effect of the sodium tetraborates is their acute irritant effect when in contact with skin and the mucous membranes of the eyes, nose and other sites of the respiratory tract. The irritant properties increase with decreasing water of hydration due to the exothermic effect of hydration. The TLV-TWA of 1 mg/m³ for the anhydrous and pentahydrate forms and 5 mg/m³ for the decahydrate is thought to be protective against the acute irritant effects.

For cyclohexanol:

Odour Threshold Value: 0.155 ppm (detection)


IDLH Level: 400 ppm

The TLV-TWA is based upon the estimated acceptable air concentration for human subjects exposed for 3 to 5 minutes to varying concentrations. The estimated accepted concentration for eight hours was reported by the volunteer subjects to be less than 100 ppm.

Odour Safety Factor (OSF)

OSF=3.3E2 (CYCLOHEXANOL)

Exposure controls

| | |
|---|--|
| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p> |
| Personal protection |  |

| | |
|--------------------------------|---|
| Eye and face protection | <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. |
| Skin protection | See Hand protection below |
| Hands/feet protection | <ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream. |
| Thermal hazards | Not Available |

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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| Material | CPI |
|------------------|-----|
| BUTYL | C |
| BUTYL/NEOPRENE | C |
| NATURAL RUBBER | C |
| NATURAL+NEOPRENE | C |
| NEOPRENE | C |
| NITRILE | C |
| NITRILE+PVC | C |
| PE/EVAL/PE | C |
| PVA | C |
| PVC | C |
| VITON | C |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|-------------------------|
| up to 5 x ES | A-AUS / Class 1 P2 | - | A-PAPR-AUS / Class 1 P2 |
| up to 25 x ES | Air-line* | A-2 P2 | A-PAPR-2 P2 |
| up to 50 x ES | - | A-3 P2 | - |
| 50+ x ES | - | Air-line** | - |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| Appearance | White to brown powder or paste; slightly mixes with water. | | |
|---|--|--|----------------|
| Physical state | Non Slump Paste | Relative density (Water = 1) | ~1.6 |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Applicable |
| pH (as supplied) | 4.0-8.0 approx. | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | ~450 to 850 | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | Not Applicable | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Applicable | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Applicable | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water (g/L) | Partly miscible | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 STABILITY AND REACTIVITY

Silbraze Flux Paste

| | |
|---|---|
| Reactivity | See section 7 |
| Chemical stability | Product is considered stable and hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

| | |
|---------------------|---|
| Inhaled | <p>Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Borates, as represented by borax, may act as simple respiratory irritants. In a study of the respiratory effects of borax dust on active borax workers, the incidence of respiratory symptoms, pulmonary function and abnormalities of chest radiographs were related to estimated exposures. Dryness of the mouth, nose or throat, dry cough, nose bleeds, sore throat, productive cough, shortness of breath and chest tightness were related to exposures of 4 mg/m³ or more</p> <p>Harmful by inhalation.</p> |
| Ingestion | <p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Ingestion or percutaneous absorption of boric acid causes nausea, abdominal pain, diarrhoea and violent vomiting, sometimes bloody, which may be accompanied by headache and weakness, and characteristic erythematous (abnormally red) lesions on the skin. In severe cases, shock with fall in arterial pressure, tachycardia (increase in heart rate) and cyanosis (blue skin colour) may occur. Marked central nervous system irritation, oliguria (small volume of urine), and anuria (absence of or defective excretion of urine) may be present.</p> <p>Symptoms of borate poisoning include nausea, vomiting, diarrhoea, epigastric pain. These may be accompanied headache, weakness and a distinctive red skin rash. In severe cases there may be shock, increased heart rate and the skin may appear blue. Vomiting (which may be violent) is often persistent and vomitus and faeces may contain blood.</p> |
| Skin Contact | <p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Boric acid is not absorbed through intact skin but is readily absorbed through areas of damaged, abraded, burned skin, areas of active dermatitis</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | <p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p> <p>Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> |
| Chronic | <p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>There is sufficient evidence to provide a strong presumption that human exposure to the material may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary non-specific consequence of other toxic effects.</p> <p>There is sufficient evidence to provide a strong presumption that human exposure to the material may result in developmental toxicity, generally on the basis of:</p> <ul style="list-style-type: none"> - clear results in appropriate animal studies where effects have been observed in the absence of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not secondary non-specific consequences of the other toxic effects. <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Chronic boric acid poisoning is characterized by mild gastrointestinal irritation, loss of appetite, disturbed digestion, nausea, possibly vomiting and a hard blotchy rash. Dryness of skin, reddening of tongue, loss of hair, conjunctivitis, and kidney injury have also been reported.</p> <p>[Occupational Diseases]</p> <p>Long term exposure to boric acid may be of more concern, causes kidney damage and eventually kidney failure. Although it does not appear to be carcinogenic, studies in dogs have reported testicular atrophy after exposure to 32 mg/kg bw/day for 90 days.</p> <p>Chronic poisoning by borates may be characterised gastrointestinal disturbances and skin rash. Chronic absorption of small amounts of borax causes mild gastroenteritis and dermatitis.</p> <p>Chronic feeding studies involving borate administration to rats and dogs leads to accumulation in the testes, germ cell depletion and testicular atrophy.</p> <p>Hair loss in a young woman was traced to chronic ingestion of boric acid-containing mouthwashes whilst hair loss, dermatitis, gastric ulcer and hypoplastic anaemia in an adult male was attributed to the consumption of an uncharacterised "boric tartrate" for 20 years (symptoms disappeared following withdrawal).</p> |

| | | |
|------------------------------|--|-------------------|
| Silbraze Flux Paste | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| potassium tetraborate | TOXICITY | IRRITATION |
| | Oral (rat) LD50: 2660 mg/kg ^[2] | Not Available |
| potassium bifluoride | TOXICITY | IRRITATION |
| | Not Available | Not Available |

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Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

| | |
|--|--|
| POTASSIUM TETRABORATE | None available: for sodium tetraborate (borax) Reproductive effector in rats. Mutagenic towards bacteria. |
| POTASSIUM BIFLUORIDE | No significant acute toxicological data identified in literature search. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. |
| CYCLOHEXANOL | A member or analogue of a group of alicyclic substance generally regarded as safe (GRAS) . The majority of alicyclic substances used as flavour ingredients are mono- and bicyclic terpenes which occur naturally in a wide variety of foods. Alicyclic compounds have one or more all-carbon rings which may be either saturated or unsaturated, but do not have aromatic character; alicyclic compounds may have one or more aliphatic side chains attached. With the exception of pulegone, alicyclic substances exhibit very low oral acute toxicity (i.e. LD50 > 1000 mg/kg). |
| POTASSIUM TETRABORATE & POTASSIUM BIFLUORIDE & CYCLOHEXANOL | Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. |
| BORIC ACID & CYCLOHEXANOL | The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. |

| | | | |
|--|---|---------------------------------|---|
| Acute Toxicity | ✓ | Carcinogenicity | ⊘ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ✓ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ✓ |
| Respiratory or Skin sensitisation | ⊘ | STOT - Repeated Exposure | ⊘ |
| Mutagenicity | ⊘ | Aspiration Hazard | ⊘ |

Legend: ✗ – Data available but does not fill the criteria for classification
 ✓ – Data available to make classification
 ⊘ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

| Silbraze Flux Paste | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
|-----------------------|---------------|--------------------|-------------------------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| potassium tetraborate | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 74mg/L | 2 |
| | EC50 | 72 | Algae or other aquatic plants | 54mg/L | 2 |
| | NOEC | 768 | Fish | 0.1mg/L | 2 |
| potassium bifluoride | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 51mg/L | 2 |
| | NOEC | 504 | Fish | 4mg/L | 2 |
| boric acid | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 74mg/L | 2 |
| | EC50 | 48 | Crustacea | 133mg/L | 4 |
| | EC50 | 72 | Algae or other aquatic plants | 54mg/L | 2 |
| | NOEC | 768 | Fish | 0.009mg/L | 2 |
| cyclohexanol | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | LC50 | 96 | Fish | 704mg/L | 4 |
| | EC50 | 96 | Algae or other aquatic plants | =29mg/L | 1 |
| | NOEC | 96 | Fish | 300.48mg/L | 4 |
| boron, elemental | ENDPOINT | TEST DURATION (HR) | SPECIES | VALUE | SOURCE |
| | Not Available | Not Available | Not Available | Not Available | Not Available |

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12

(QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Although small amounts of fluorides are conceded to have beneficial effects, two forms of chronic toxic effect, dental fluorosis and skeletal fluorosis may be caused by excessive intake over long periods. Fluorides are absorbed by humans following inhalation of workplace and ambient air that has been contaminated, ingestion of drinking water and foods and dermal contact.

Fluoride accumulates, food-dependently in skeletal tissues of both aquatic and terrestrial vertebrates and invertebrates. Bioaccumulation occurs in marine organisms and, to a lesser extent, fresh water organisms.

For boron and borates:

Environmental fate:

Boron is generally found in nature bound to oxygen and is never found as the free element. Atmospheric boron may be in the form of particulate matter or aerosols as borides, boron oxides, borates, boranes, organoboron compounds, trihalide boron compounds, or borazines. Borates are relatively soluble in water, and will probably be removed from the atmosphere by precipitation and dry deposition. The half-life of airborne particles is usually on the order of days, depending on the size of the particle and atmospheric conditions.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|--------------|-------------------------|------------------|
| boric acid | LOW | LOW |
| cyclohexanol | LOW | LOW |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|--------------|---------------------|
| boric acid | LOW (BCF = 0) |
| cyclohexanol | LOW (LogKOW = 1.23) |

Mobility in soil

| Ingredient | Mobility |
|--------------|-------------------|
| boric acid | LOW (KOC = 35.04) |
| cyclohexanol | LOW (KOC = 8.106) |

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

| | |
|-------------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Management Authority for disposal. ▶ Bury residue in an authorised landfill. ▶ Recycle containers if possible, or dispose of in an authorised landfill. |
|-------------------------------------|---|

SECTION 14 TRANSPORT INFORMATION

Labels Required

| | |
|-------------------------|----------------|
| Marine Pollutant | NO |
| HAZCHEM | Not Applicable |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

POTASSIUM TETRABORATE(1332-77-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

POTASSIUM BIFLUORIDE(7789-29-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

BORIC ACID(10043-35-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

CYCLOHEXANOL(108-93-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

BORON, ELEMENTAL(NOT APPLICABLE) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Not Applicable

| National Inventory | Status |
|-------------------------------|--|
| Australia - AICS | Y |
| Canada - DSL | Y |
| Canada - NDSL | N (cyclohexanol; boric acid; potassium bifluoride) |
| China - IECSC | Y |
| Europe - EINEC / ELINCS / NLP | Y |
| Japan - ENCS | Y |
| Korea - KECI | Y |
| New Zealand - NZIoC | Y |
| Philippines - PICCS | Y |
| USA - TSCA | Y |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) |

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

| Name | CAS No |
|-----------------------|------------------------------------|
| potassium tetraborate | 1332-77-0, 12045-78-2, 12228-88-5 |
| boric acid | 10043-35-3, 11113-50-1, 41685-84-1 |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
 PC – STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit,
 IDLH: Immediately Dangerous to Life or Health Concentrations
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index

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